

PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

| | | |
|---|-----------|---|
| (51) International Patent Classification ⁶ : G01M 3/32 | A1 | (11) International Publication Number: WO 99/18419 |
| | | (43) International Publication Date: 15 April 1999 (15.04.99) |

(21) International Application Number: PCT/CA98/00944
(22) International Filing Date: 2 October 1998 (02.10.98)
(30) Priority Data:
60/060,858 2 October 1997 (02.10.97) US
(71) Applicant: SIEMENS CANADA LIMITED [CA/CA]; 2185
Derry Road West, Mississauga, Ontario L5N 7A6 (CA).
(72) Inventors: COOK, John; 17 Kingsway Drive, Chatham,
Ontario N7L 2S8 (CA). PERRY, Paul; 82 Gladstone
Avenue, Chatham, Ontario N7L 2C3 (CA).
(74) Agent: MacRAE & CO.; P.O. Box 806, Station B, Ottawa,
Ontario K1P 5T4 (CA).

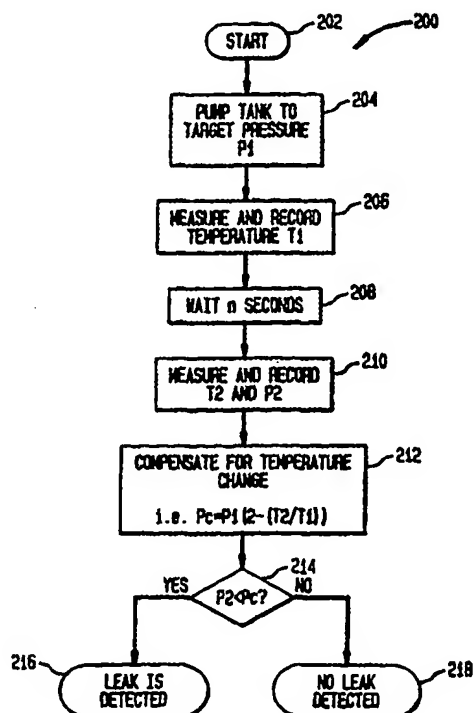
(81) Designated States: CA, European patent (AT, BE, CH, CY,
DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT,
SE).

Published
With international search report.

(54) Title: TEMPERATURE CORRECTION METHOD AND SUBSYSTEM FOR AUTOMOTIVE EVAPORATIVE LEAK DETECTION SYSTEMS

(57) Abstract

A method and sensor or sensor subsystem permit improved evaporative leak detection in an automotive fuel system. The sensor or sensor subsystem computes temperature-compensated pressure values, thereby eliminating or reducing false positive or other adverse results triggered by temperature changes in the fuel tank. The temperature-compensated pressure measurement is then available for drawing an inference regarding the existence of a leak with reduced or eliminated false detection arising as a result of temperature fluctuations.



BEST AVAILABLE COPY

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

| | | | | | | | |
|----|--------------------------|----|--|----|--|----|--------------------------|
| AL | Albania | ES | Spain | LS | Lesotho | SI | Slovenia |
| AM | Armenia | FI | Finland | LT | Lithuania | SK | Slovakia |
| AT | Austria | FR | France | LU | Luxembourg | SN | Senegal |
| AU | Australia | GA | Gabon | LV | Latvia | SZ | Swaziland |
| AZ | Azerbaijan | GB | United Kingdom | MC | Monaco | TD | Chad |
| BA | Bosnia and Herzegovina | GE | Georgia | MD | Republic of Moldova | TG | Togo |
| BB | Barbados | GH | Ghana | MG | Madagascar | TJ | Tajikistan |
| BE | Belgium | GN | Guinea | MK | The former Yugoslav Republic of Macedonia | TM | Turkmenistan |
| BF | Burkina Faso | GR | Greece | ML | Mali | TR | Turkey |
| BG | Bulgaria | HU | Hungary | MN | Mongolia | TT | Trinidad and Tobago |
| BJ | Benin | IE | Ireland | MR | Mauritania | UA | Ukraine |
| BR | Brazil | IL | Israel | MW | Malawi | UG | Uganda |
| BY | Belarus | IS | Iceland | MX | Mexico | US | United States of America |
| CA | Canada | IT | Italy | NE | Niger | UZ | Uzbekistan |
| CF | Central African Republic | JP | Japan | NL | Netherlands | VN | Viet Nam |
| CG | Congo | KE | Kenya | NO | Norway | YU | Yugoslavia |
| CH | Switzerland | KG | Kyrgyzstan | NZ | New Zealand | ZW | Zimbabwe |
| CI | Côte d'Ivoire | KP | Democratic People's Republic of Korea | PL | Poland | | |
| CM | Cameroon | KR | Republic of Korea | PT | Portugal | | |
| CN | China | KZ | Kazakhstan | RO | Romania | | |
| CU | Cuba | LC | Saint Lucia | RU | Russian Federation | | |
| CZ | Czech Republic | LI | Liechtenstein | SD | Sudan | | |
| DE | Germany | LK | Sri Lanka | SE | Sweden | | |
| DK | Denmark | LR | Liberia | SG | Singapore | | |
| EE | Estonia | | | | | | |

TEMPERATURE CORRECTION METHOD AND SUBSYSTEM FOR AUTOMOTIVE EVAPORATIVE LEAK DETECTION SYSTEMS

This application claims the benefit of the October 2, 1997 filing date of
5 provisional application number 60/060,858.

Field of the Invention

The present invention relates, in general, to automotive fuel leak
10 detection methods and systems and, in particular, to a temperature correction
approach to automotive evaporative fuel leak detection.

Background of the Invention

15 Automotive leak detection systems can use either positive or negative
pressure differentials, relative to atmosphere, to check for a leak. Pressure
change over a given period of time is monitored and correction is made for
pressure changes resulting from gasoline fuel vapor.

20 It has been established that the ability of a leak detection system to
successfully indicate a small leak in a large volume is directly dependent on
the stability or conditioning of the tank and its contents. Reliable leak
detection can be achieved only when the system is stable. The following
conditions are required:

25

- a) Uniform pressure throughout the system being leak-checked;
 - b) No fuel movement in the gas tank (which may results in
pressure fluctuations);
- and

30

- c) No change in volume resulting from flexure of the gas tank or
other factors.

Conditions a), b), and c) can be stabilized by holding the system being leak-checked at a fixed pressure level for a sufficient period of time and measuring the decay in pressure from this level in order to detect a leak and establish its size.

5

Summary of the Invention

The method and sensor or subsystem according to the present invention provide a solution to the problems outline above. In particular, an embodiment of one aspect of the present invention provides a method for making temperature-compensated pressure readings in an automotive evaporative leak detection system having a tank with a vapor pressure having a value that is known at a first point in time. According to this method, a first temperature of the vapor is measured at substantially the first point in time and is again measured at a second point in time. Then a temperature-compensated pressure is computed based on the pressure at the first point in time and the two temperature measurements.

According to another aspect of the present invention, the resulting temperature-compensated pressure can be compared with a pressure measured at the second point in time to provide a basis for inferring the existence of a leak.

An embodiment of another aspect of the present invention is a sensor subsystem for use in an automotive evaporative leak detection system in order to compensate for the effects on pressure measurement of changes in the temperature of the fuel tank vapor. The sensor subsystem includes a pressure sensor in fluid communication with the fuel tank vapor, a temperature sensor in thermal contact with the fuel tank vapor, a processor in electrical communication with the pressure sensor and with the temperature sensor and logic implemented by the processor for computing a temperature-

compensated pressure based on pressure and temperature measurements made by the pressure and temperature sensors.

Brief Description of the Drawings

5

Figure 1 shows, in schematic form, an automotive evaporative leak detection system in the context of an automotive fuel system, the automotive leak detection system including an embodiment of a temperature correction sensor or subsystem according to the present invention.

10

Figure 2 shows, in flowchart form, an embodiment of a method for temperature correction, according to the present invention, in an automotive evaporative leak detection system.

15

Detailed Description

We have discovered that, in addition to items a), b), and c) set forth in the Background section above, another condition that affects the stability of fuel tank contents and the accuracy of a leak detection system is thermal
20 upset of the vapor in the tank. If the temperature of the vapor in the gas tank above the fuel is stabilized (i.e., does not undergo a change), a more reliable leak detection test can be conducted.

Changes in gas tank vapor temperature prove less easy to stabilize
25 than pressure. A vehicle can, for example, be refueled with warmer than ambient fuel. A vacuum leak test performed after refueling under this condition would falsely indicate the existence of a leak. The cool air in the gas tank would be heated by incoming fuel and cause the vacuum level to decay, making it appear as though there were a diminution of mass in the
30 tank. A leak is likely to be falsely detected any time heat is added to the fuel tank. If system pressure were elevated in order to check for a leak under a positive pressure leak test, and a pressure decay were then measured as an

indicia of leakage, the measured leakage would be reduced because the vapor pressure would be higher than it otherwise would. Moreover, measured pressure would also decline as the vapor eventually cools back down to ambient pressure. A long stabilization period would be necessary to
5 reach the stable conditions required for an accurate leak detection test.

The need for a long stabilization period as a precondition to an accurate leak detection test result would be commercially disadvantageous. A disadvantageously long stabilization period can be compensated for and
10 eliminated, according to the present invention, by conducting the leak detection test with appropriate temperature compensation even before the temperature of the vapor in the gas tank has stabilized. More particularly, a detection approach according to the present invention uses a sensor or sensor subsystem that is able to either:

15

1) Provide information on the rate of change of temperature as well as tank vapor pressure level, and correct or compensate for the change in temperature relative to an earlier-measured temperature reference; or

20

2) Provide tank pressure level information corrected (e.g., within the sensor to a constant temperature reference, the result being available for comparison with other measured pressure to conduct a leak-detection test.

In order to obtain the data required for option 1), two separate values
25 must be determined (tank temperature rate of change and tank pressure) to carry out the leak detection test. These values can be obtained by two separate sensors in the tank, or a single sensor configured to provide both values.

30

Alternatively, if tank pressure is to be corrected in accordance with option 2), then a single value is required. This single value can be obtained

by a new "Cp" sensor (compensated or corrected pressure sensor or sensor subsystem) configured to provide a corrected pressure.

To obtain this corrected pressure, P_c , the reasonable assumption is
5 made that the vapor in the tank obeys the ideal gas law, or:

$$PV = nRT$$

where:

P = pressure;

10 V = volume;

n = mass;

R = gas constant; and

T = temperature.

15 This expression demonstrates that the pressure of the vapor trapped in the tank will increase as the vapor warms, and decrease as it cools. This decay can be misinterpreted as leakage. The Cp sensor or sensor subsystem, according to the present invention, cancels the effect of a temperature change in the constant volume gas tank. To effectuate such
20 cancellation, the pressure and temperature are measured at two points in time. Assuming zero or very small changes in n, given that the system is sealed, the ideal gas law can be expressed as:

$$P_1V_1/RT_1 = P_2V_2/RT_2$$

25

Since volume, V, and gas constant, R, are reasonably assumed to be constant, this expression can be rewritten as:

$$P_2 = P_1(T_2/T_1).$$

30

This relation implies that pressure will increase from P_1 to P_2 if the temperature increases from T_1 to T_2 in the sealed system.

To express this temperature-compensated or –corrected pressure, the
5 final output, P_c , of the Cp sensor or sensor subsystem will be:

$$P_c = P_1 - (P_2 - P_1)$$

where P_c is the corrected pressure output. Substituting for P_2 , we obtain:

10

$$P_c = P_1 - (P_1(T_2/T_1) - P_1).$$

More simply, P_c can be rewritten as follows:

15

$$P_c = P_1(2 - T_2/T_1).$$

As an example using a positive pressure test using the Cp sensor or sensor subsystem to generate a temperature-compensated or –corrected pressure output, the measured pressure decay determined by a comparison
20 between P_c and P_2 (the pressure measured at the second point in time) will be a function only of system leakage. If the temperature-compensated or –corrected pressure, P_c , is greater than the actual, nominal pressure measured at the second point in time (i.e., when T_2 was measured), then there must have been detectable leakage from the system. If P_c is not greater than the
25 nominal pressure measured at T_2 , no leak is detected. The leak detection system employing a sensor or subsystem according to the present invention will reach an accurate result more quickly than a conventional system, since time will not be wasted waiting for the system to stabilize. The Cp sensor or subsystem allows for leakage measurement to take place in what was
30 previously considered an unstable system.

Figure 1 shows an automotive evaporative leak detection system (vacuum) using a tank pressure sensor 120 that is able to provide the values required for leak detection in accordance with options 1) and 2) above. The tank pressure/temperature sensor 120 should be directly mounted onto the gas tank 110, or integrated into the rollover valve 112 mounted on the tank 110.

Gas tank 110, as depicted in Figure 1, is coupled in fluid communication to charcoal canister 114 and to the normally closed canister purge valve 115. The charcoal canister 114 is in communication via the normally open canister vent solenoid valve 116 to filter 117. The normally closed canister purge valve 115 is coupled to manifold (intake) 118. The illustrated embodiment of the sensor or subsystem 120 according to the present invention incorporates a pressure sensor, temperature sensor and processor, memory and clock, such components all being selectable from suitable, commercially available products. The pressure and temperature sensors are coupled to the processor such that the processor can read their output values. The processor can either include the necessary memory or clock or be coupled to suitable circuits that implement those functions. The output of the sensor, in the form of a temperature-compensated pressure value, as well as the nominal pressure (i.e., P_2), are transmitted to processor 122, where a check is made to determine whether a leak has occurred. That comparison, alternatively, could be made by the processor in sensor 120.

In an alternative embodiment of the present invention, the sensor or subsystem 120 includes pressure and temperature sensing devices electronically coupled to a separate processor 122 to which is also coupled (or which itself includes) memory and a clock. Both this and the previously described embodiments are functionally equivalent in terms of providing a temperature-compensated pressure reading and a nominal pressure reading,

which can be compared, and which comparison can support an inference as to whether or not a leak condition exists.

Figure 2 provides a flowchart 200 setting forth steps in an embodiment of the method according to the present invention. These steps can be implemented by any processor suitable for use in automotive evaporative leak detection systems, provided that the processor: (1) have or have access to a timer or clock; (2) be configured to receive and process signals emanating, either directly or indirectly from a fuel vapor pressure sensor; (3) be configured to receive and process signals emanating either directly or indirectly from a fuel vapor temperature sensor; (4) be configured to send signals to activate a pump for increasing the pressure of the fuel vapor; (5) have, or have access to memory for retrievably storing logic for implementing the steps of the method according to the present invention; and (6) have, or have access to, memory for retrievably storing all data associated with carrying out the steps of the method according to the present invention.

After initiation, at step 202 (during which any required initialization may occur), the processor directs pump 119 at step 204, to run until the pressure sensed by the pressure sensor equals a preselected target pressure P_1 . (Alternatively, to conduct a vacuum leak detection test, the processor would direct the system to evacuate to a negative pressure via actuation of normally closed canister purge valve 115). The processor therefore should sample the pressure reading with sufficient frequency such that it can turn off the pump 119 (or close valve 115) before the target pressure P_1 has been significantly exceeded.

At step 206, which should occur very close in time to step 204, the processor samples, and in the memory records, the fuel vapor temperature signal, T_1 , generated by the temperature sensor. The processor, at step 208, then waits a preselected period of time (e.g., between 10 and 30 seconds).

When the desired amount of time has elapsed, the processor, at step 210, samples and records in memory the fuel vapor temperature signal, T_2 , as well as fuel vapor pressure, P_2 .

5 The processor, at step 212, then computes an estimated temperature-compensated or corrected pressure, P_c , compensating for the contribution to the pressure change from P_1 to P_2 attributable to any temperature change ($T_2 - T_1$).

10 In an embodiment of the present invention, the temperature-compensated or corrected pressure, P_c , is computed according to the relation:

$$P_c = P_1 (2 - T_2/T_1)$$

15 and the result is stored in memory. Finally, at step 214, the temperature-compensated pressure, P_c , is compared by the processor with the nominal pressure P_2 . If P_2 is less than P_c , then fuel must have escaped from the tank, indicating a leak, 216. If, on the other hand, P_2 is not less than P_c , then there is no basis for concluding that a leak has been detected, 218.

20

 The foregoing description has set forth how the objects of the present invention can be fully and effectively accomplished. The embodiments shown and described for purposes of illustrating the structural and functional principles of the present invention, as well as illustrating the methods of
25 employing the preferred embodiments, are subject to change without departing from such principles. Therefore, this invention includes all modifications encompassed within the spirit of the following claims.

What is claimed is:

1. A method for automotive evaporative leak detection for use with a system having a tank with a vapor pressure having a known value at a first point in time, the method comprising the steps of:
 - a. measuring and recording a first temperature of the vapor at substantially the first point in time;
 - b. measuring and recording the temperature and pressure of the vapor at a second point in time;
 - 10 c. computing a temperature-compensated pressure based on previously measured values; and
 - d. comparing the temperature-compensated pressure with the pressure measured at a second point in time to detect a leak.
- 15 2. The method according to claim 1, wherein temperature-compensated pressure is computed as a function of the pressure measured at the first point in time and of the measured temperatures.
- 20 3. The method according to claim 2, wherein the function comprises the expression:
$$P_c = P_1 (2 - T_2/T_1)$$
where P_c is temperature-compensated pressure, T_1 is the temperature at the first point in time and T_2 is the temperature at the second point in time.
- 25 4. A method for making temperature-compensated pressure readings in an automotive evaporative leak detection system having a tank with a vapor pressure having a value known at a first point in time, comprising the steps of:
 - a. measuring a first temperature of the vapor at substantially the first point in time;
 - 30

- b. measuring the temperature of the vapor at a second point in time; and
- c. computing a temperature-compensated pressure based on the previously measured values.

5

5. The method according to claim 4, wherein the temperature-compensated pressure is computed as a function of the pressure measured at the first point in time and of the temperature measured at the first and second points in time.

10

6. The method according to claim 5, wherein the function comprises the expression:

$$P_c = P_1 (2 - T_2/T_1)$$

where P_c is the temperature-compensated pressure, P_1 is the pressure measured at the first point in time, T_1 is the temperature measured at substantially the first point in time and T_2 is the temperature measured at the second point in time.

15

7. In an automotive evaporative leak detection system, a temperature-compensated pressure sensor comprising:

20

- a. a pressure sensing element;
- b. a temperature sensing element;
- b. a processor coupled to the pressure sensing element and to the temperature sensing element and receiving, respectively, pressure and temperature signals therefrom; and
- c. logic implemented by the processor for computing a temperature-compensated pressure on the basis of a pressure and temperature measurements.

25

30

8. The sensor according to claim 7, wherein the temperature-compensated pressure is computed as a function of the pressure at a first point in time and the temperature measured at substantially the first point, and at a second point, in time.

5

9. The sensor according to claim 8, wherein the function comprises the expression:

$$P_c = P_1 (2 - T_2/T_1)$$

where P_c is the temperature-compensated pressure, P_1 is the pressure
10 measured at the first point in time, T_1 is the temperature measured at substantially the first point in time, and T_2 is the temperature measured at the second point in time.

10. In an automotive evaporative leak detection system, a sensor
15 subsystem for compensating for the effects on pressure measurement of changes in the temperature of the fuel tank vapor, the subsystem comprising:

- a. a pressure sensor in fluid communication with the fuel tank vapor;
- b. a temperature sensor in thermal contact with the fuel tank
20 vapor;
- c. a processor in electrical communication with the pressure sensor and with the temperature sensor; and
- d. logic implemented by the processor for computing a
25 temperature-compensated pressure based on pressure and temperature measurements made by the pressure and temperature sensors.

11. The subsystem according to claim 10, wherein the logic
comprises a computation of temperature-compensated pressures as a
30 function of pressure measured at a first point in time and of the temperature measured at the first, and at a second, point in time.

12. The subsystem according to claim 11, wherein the function comprises:

$$P_c = P_1 (2 - T_2/T_1)$$

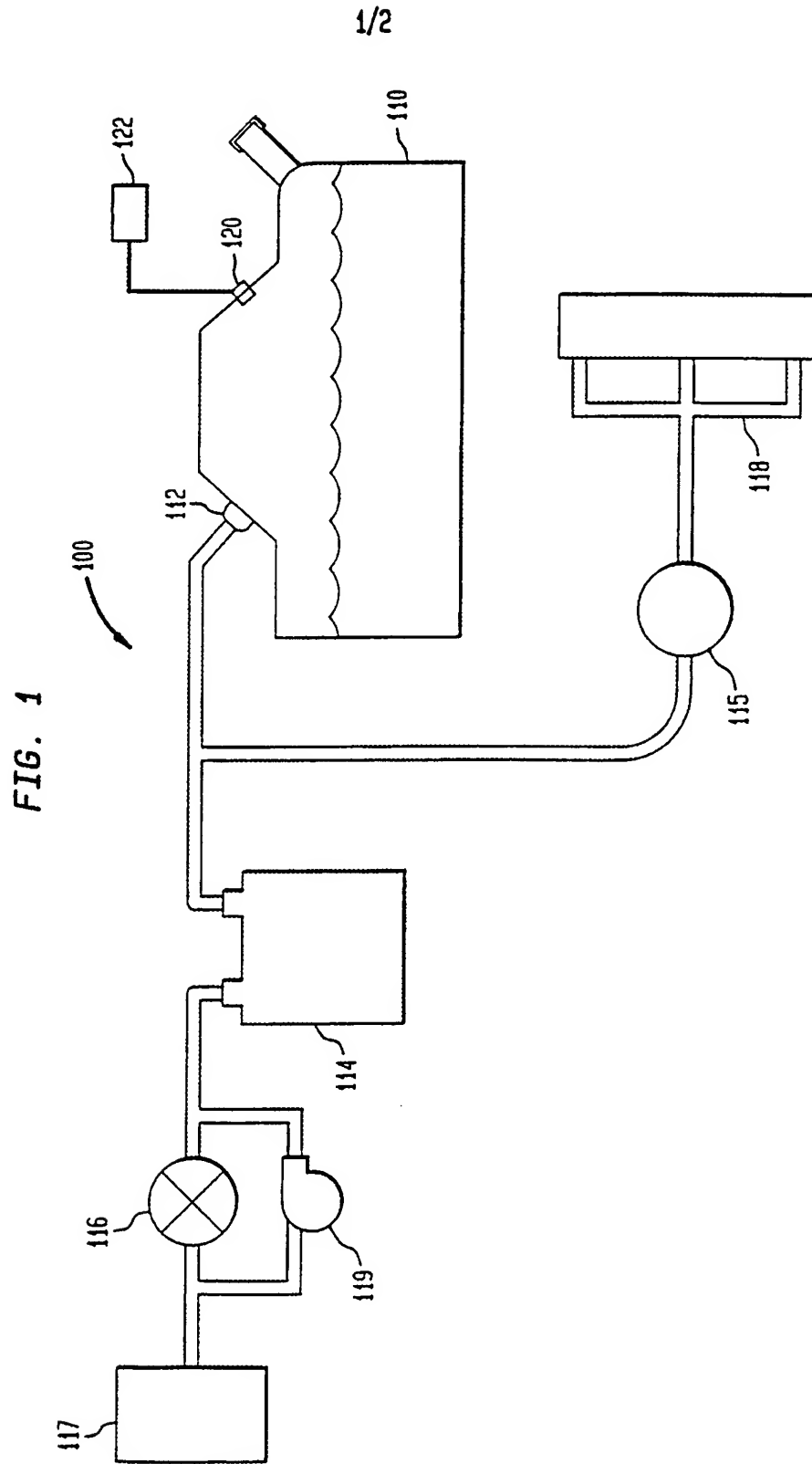
5 where P_c is the temperature-compensated pressure, P_1 is the pressure measured at the first point in time, T_1 is the temperature measured at substantially the first point in time and T_2 is the temperature measured at a second point in time.

10 13. The subsystem according to claim 11, wherein the logic also determines the presence or absence of a leak based upon the temperature-compensated pressure and the pressure measured at the second point in time.

15 14. The subsystem according to claim 12, wherein the logic also determines the presence or absence of a leak based upon the temperature-compensated pressure, P_c , and the pressure measured at the second point in time, P_2 .

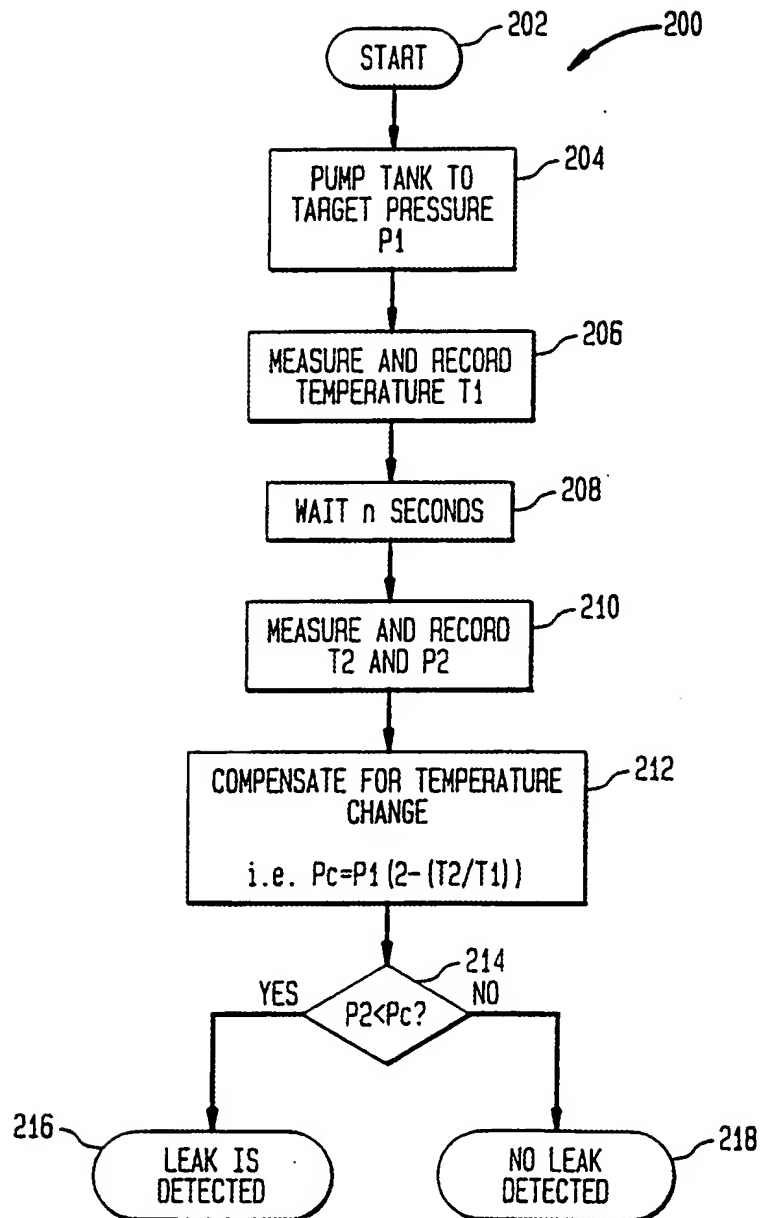
20 15. The subsystem according to claim 14, wherein a leak is determined to exist if the pressure P_2 is less than the temperature-compensated pressure, P_c .

25 16. The subsystem according to claim 14, wherein a leak is determined to exist if the pressure P_2 is greater than the temperature-compensated pressure, P_c .



2/2

FIG. 2



INTERNATIONAL SEARCH REPORT

International Application No
PCT/CA 98/00944

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 G01M3/32

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 6 G01M G01L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category * | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
|------------|--|-----------------------|
| A | US 4 852 054 A (MASTANDREA JOHN R) 25 July 1989 see claims 1-92 --- | 1,4,7,10 |
| A | US 5 263 462 A (REDDY SAM R) 23 November 1993 see claims 1-9 --- | 1,4,7,10 |
| A | US 5 448 980 A (KAWAMURA KATSUHIKO ET AL) 12 September 1995 see page 4 - page 9 --- | 1,4,7,10 |
| A | US 4 905 505 A (REED DONALD B) 6 March 1990 see claims 1-7 --- -/-- | 1,4,7,10 |

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance
"E" earlier document but published on or after the international filing date
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
"O" document referring to an oral disclosure, use, exhibition or other means
"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
"&" document member of the same patent family

Date of the actual completion of the international search

10 December 1998

Date of mailing of the international search report

17/12/1998

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Dietrich, A

INTERNATIONAL SEARCH REPORT

In: .tional Application No

PCT/CA 98/00944

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

| Category * | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
|------------|--|-----------------------|
| A | US 5 375 455 A (MARESCA JR JOSEPH W ET AL) 27 December 1994 see claims 1-20 --- | 1,4 |
| A | US 4 901 559 A (GRABNER WERNER) 20 February 1990 see claims 1-11 ----- | 7,10 |

INTERNATIONAL SEARCH REPORT

Information on patent family members

In International Application No

PCT/CA 98/00944

| Patent document cited in search report | Publication date | Patent family member(s) | Publication date |
|---|---------------------|--|--|
| US 4852054 A | 25-07-1989 | AU 8336787 A EP 0334876 A JP 3503674 T WO 8804031 A | 16-06-1988 04-10-1989 15-08-1991 02-06-1988 |
| US 5263462 A | 23-11-1993 | NONE | |
| US 5448980 A | 12-09-1995 | JP 6235355 A | 23-08-1994 |
| US 4905505 A | 06-03-1990 | CA 2009325 A DE 69030685 D DE 69030685 T EP 0395200 A JP 2272341 A | 03-09-1990 19-06-1997 02-01-1998 31-10-1990 07-11-1990 |
| US 5375455 A | 27-12-1994 | US 5189904 A AU 7315694 A WO 9503535 A US 5415033 A | 02-03-1993 20-02-1995 02-02-1995 16-05-1993 |
| US 4901559 A | 20-02-1990 | WO 8800692 A EP 0317557 A JP 6076962 B JP 2501328 T | 28-01-1988 31-05-1989 28-09-1994 10-05-1990 |

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ **BLACK BORDERS**
- ☐ **IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- ☒ **FADED TEXT OR DRAWING**
- ☐ **BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- ☐ **SKEWED/SLANTED IMAGES**
- ☐ **COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- ☐ **GRAY SCALE DOCUMENTS**
- ☐ **LINES OR MARKS ON ORIGINAL DOCUMENT**
- ☐ **REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- ☐ **OTHER:** _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.